

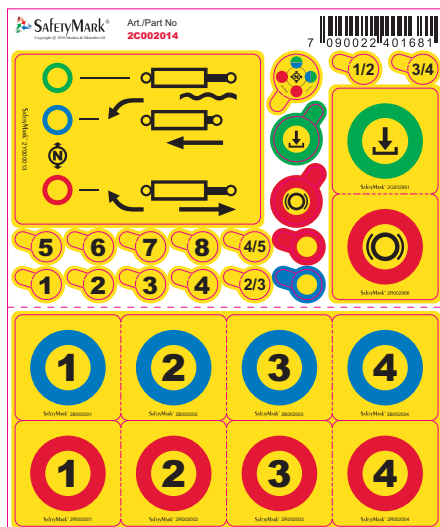
Startkit - decals and shrink tubes

Art. / Part No.	Ant./ Qty.	Description
1C000914	1	Decalset with System and ID-markers 26 pcs Shrink tubes 39/13 mm



Content:

Decalset with System and ID-markers 1 - 4 (+ 1 - 8)
26 pcs Shrink tubes 39/13 mm for 6 pairs of hoses
- 2 pair for **ID 1** and **2** and 1 pair for **ID 3** and **4**
- 1 pcs green and yellow for return



SafetyMark - a common standard of all types of machinery and vehicles!



PREPARATION AND INSTALLATION OF DECALS

- Split set as necessary - ID stripe red / blue for easier installation.
- Warm decals before mounting on curved surfaces.
- Press out all air from the middle toward the edge.
- For faster curing of the adhesive, heat the area after mounting.



READ INSTALLATION INSTRUCTIONS BEFORE INSTALLATION

IN GENERAL

Read assembly instructions and Safety Mark system description page 1.01 and 1.02 before installation.
Mount Safety Mark ID markers, or standard connection plan next to the outlets clearly visible from the outlets.

- It is recommended to follow the Safety Mark standard, to ensure the same function for all users - see photo 4.
- Follow the system description and schedule the appropriate placement of decals / ID tags and shrink tubes
- Ensure that marking of function will be in accordance with the machine and the equipment manual.
- Perform installation in temperate environments and preheat assembly area as needed.



1 CLEANING AND PREPARATION

- Mounting surfaces, hoses and pipes should be cleaned and dried before assembly.
- Use cleaning without grease and dry off with a lint-free cloth.
(Example: Industrial Cleaner, or the equivalent other anon aggressive detergent that does not leave residue)
- Make sure the mounting surface is well-tempered
- Preheat if needed.



2 PLACEMENT OF HEAT SHRINKABLE MARKERS

- Set the function and address - ID markers as shown in the picture:
Replace the yellow sleeve with ID first, then function color
- Recommended distance from the pressure sleeve is 100 mm
- Select the correct size for the best possible attachment to the hose.
Mount with hot melt adhesive glue when the hoses are under the minimum diameter 15 mm

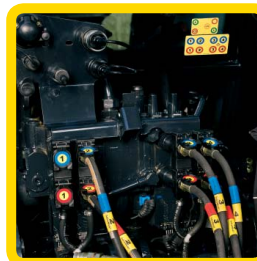


3 SHRINKING THE MARKERS

- Use a hot-air electrical pistol or a propane burner: 2 to 2.3 kW,
- never use open flame directly on the markers. (We recommend hot-air burner, ex. SIEVERT 3334)
- NOTE:** Avoid overheating of markers and hoses. Max temp. 120°C
- Shrinkage starts at 80°C and is complete when markers fit snugly/ tightly onto the hose.
- Start the shrinking process on the folded edges, as shown on photo. (3)
- Heater must be moved in continuous motion in order to avoid overheating and burn marks on the markers.

IMPORTANT!

- Make sure that surfaces, decals, hoses and pipes are not damaged by overheating!
- Do not touch the heated areas before they cool down to room temperature.



4 FINAL LABELING AND CURING

- Wash your hands after completion of assembly before touching food, etc.
- For maximum adhesion and long life of the markers:
- Avoid touching oil spillage and cleaning of markers the first 24 ours
- Curing process is further enhanced after 1 to 3 weeks as the installation
- If the markers loosen after bending or stretching of the hoses, they can be reshinked, by reapplying heat, as long as they are not damaged in the edges.

Safety Mark is a unique system when it is used / installed complete and correct as described in system description and assembly instructions.

Safety Mark simplifies training and use of your machine with connected equipment. The system prevents injuries and accidents, and improves earnings through increased safety!

We accept no liability for typographical errors, and changes of products and contents can be made without prior notice!
Maskin & Sikkerhet AS is not responsible for damage or loss caused by defects in the assembly or use of products.

See our website for more product info: www.maskinsikkerhet.no